VITA AKZENT® Plus
Quick-Start Working Instructions – GLAZE/GLAZE LT

CTE-independent glaze and ceramic stains for finishing, coloring and glazing.
**Facts & Features**

**VITA AKZENT Plus stains and glaze materials are:**
- CTE-independent ceramic stains for all standard veneering ceramics, monolithic zirconia, silicate or feldspar ceramics
- for finishing, coloring and glazing
- for sealing the ceramic surface

**With VITA AKZENT Plus you will benefit from:**
- simple adaptation of chroma in the corresponding shade groups
- superior processing characteristics, such as simple application
- highly esthetic results through surface staining

**SYSTEM COMPONENTS**

VITA VM® Ceramics

Veneering ceramics

VITABLECS®

VITA SUPRINITY® PC

VITA YZ® SOLUTIONS
Use of GLAZE/GLAZE LT

Processing information:
Application of GLAZE
• the powder is mixed with POWDER FLUID to obtain a creamy consistency
• Spread the glaze material across the entire restoration surface with a brush
• Place the crown to be glazed on the firing tray
• Place the restoration on the firing tray in the center of the furnace and use a suitable firing program (depending on the underlying material) for firing

Recommended firing

<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>VITA SUPRINITY PC</td>
<td>400</td>
<td>4.00</td>
<td>80</td>
<td>800</td>
<td>1.00</td>
<td>-</td>
</tr>
<tr>
<td>VITABLOCS</td>
<td>500</td>
<td>4.00</td>
<td>80</td>
<td>920</td>
<td>1.00</td>
<td>-</td>
</tr>
<tr>
<td>VITA YZ SOLUTIONS</td>
<td>500</td>
<td>4.00</td>
<td>80</td>
<td>950</td>
<td>1.00</td>
<td>-</td>
</tr>
<tr>
<td>VITA VM 9</td>
<td>500</td>
<td>4.00</td>
<td>80</td>
<td>900</td>
<td>1.00</td>
<td>-</td>
</tr>
<tr>
<td>VITA VM 11</td>
<td>400</td>
<td>4.00</td>
<td>80</td>
<td>800</td>
<td>1.00</td>
<td>-</td>
</tr>
<tr>
<td>VITA VM 13</td>
<td>500</td>
<td>4.00</td>
<td>80</td>
<td>880</td>
<td>1.00</td>
<td>-</td>
</tr>
<tr>
<td>VITA VMK Master</td>
<td>500</td>
<td>4.00</td>
<td>80</td>
<td>920</td>
<td>1.00</td>
<td>-</td>
</tr>
</tbody>
</table>

When firing other materials, the following rule applies:
For firing temperatures ≤ 850 °C, we recommend using GLAZE LT; for > 850 °C, all glaze materials may be used.
2. Product portfolio

**EFFECT STAINS**
- highly chromatic and opaque stains
- to reproduce individual shades and to adapt the shade to the characteristics of a natural shade
- when applied thickly, they cover the underlying base shade completely

**BODY STAINS**
- translucent finishing materials that have the effect of a thin color filter on the base material
- color changes and color shifts towards reddish, yellowish, orange, brownish or grey-greenish

**CHROMA STAINS**
- glazing stains for modifying the chromaticity of the base material within a shade group

**GLAZE**
- Glaze material for a brilliant, glass-like, homogeneous and dense surface after firing

**GLAZE LT**
- LT = Low Temperature: low-melting glaze material for ceramic materials with firing temperatures below 800 °C

**FINISHING AGENT**
- for a natural surface texture with a matte finish

**FLUOGLAZE LT SPRAY**
- for natural florescence and glaze in one step
3. Available shades

**EFFECT STAINS**

- ES01 white
- ES02 cream
- ES03 lemon-yellow
- ES04 sunshine yellow
- ES05 orange
- ES06 russet
- ES07 khaki
- ES08 pink
- ES09 dark red
- ES10 lilac
- ES11 blue
- ES12 grey-blue
- ES13 grey
- ES14 black

**BODY STAINS**

- BS01 yellow
- BS02 yellow-brown
- BS03 orange
- BS04 olive-grey
- BS05 grey-brown

**CHROMA STAINS**

- CSA Reddish-brownish
- CSB Reddish-yellowish
- CSC greyish
- CSD greyish-reddish
- CSL yellowish
- CSM2 yellow-redish
- CSM3 yellow-red
- CSR reddish
- CSIO orange

**GLAZE**

- GLAZE
- GLAZE LT
- FINISHING AGENT
- FLUOGLAZE LT
**Hotline and support**

**Technical Hotline**
If you have any technical questions regarding VITA product solutions, please contact our technical consultants Mr. Ralf Mehlin and Mr. Daniel Schneider.

- **Phone**: +49 (0) 7761/56 22 22
- **Fax**: +49 (0) 7761/56 24 46
- **8 am to 5 pm CET**
- **e-mail**: info@vita-zahnfabrik.com

Additional international contact information can be found at
www.vita-zahnfabrik.com/contacts

**Online support**
Questions about processing and product solutions? You can find competent answers online in the form of FAQs, videos and electronic tutorials.

More detailed information can also be found in the comprehensive VITA VMK Master Working Instructions.

www.vita-zahnfabrik.com
www.facebook.com/vita.zahnfabrik