

## Firing Charts VITABLOCS in VACUMAT

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	Pre-drying. °C	→ min.	↗ min.	↗ °C/min	Temp. approx. °C	→ min.	VAC min.
Stains fixing firing	500	4.00	5.00	76	880	0.30	0.00
Stains firing	600	6.00	4.00	83	930	1.00	0.00
Glaze firing	600	6.00	6.00	58	950	1.00	0.00

VITA shade, VITA made.

**VITA**