

VITAVM®9 for VITABLOCS® Firing chart

| | Progr. No. | Pre-drying °C | → min. | ↗ min. | ↗ °C/min | Temp. °C | → min. | VAC min. |
|---|------------|---------------|-----------|-----------|-------------|----------|-----------|----------|
| Stains-fixation VITA AKZENT Plus | 85 | 500 | 4.00 | 4.45 | 80 | 880 | 1.00 | - |
| 1 st individualization firing VITA VM 9 | 64 | 500 | 6.00 | 7.49 | 55 | 930 | 1.00 | 7.49 |
| 2 nd individualization firing VITA VM 9 | 65 | 500 | 6.00 | 7.38 | 55 | 920 | 1.00 | 7.38 |
| Glaze firing VITA AKZENT Plus | 58 | 500 | 4.00 | 5.15 | 80 | 920 | 1.00 | - |
| Glaze firing VITA AKZENT Plus GLAZE LT Powder | -- | 500 | 4.00 | 3.30 | 80 | 780 | 1.00 | - |
| Glaze firing VITA AKZENT Plus GLAZE LT Paste | -- | 500 | 6.00 | 3.30 | 80 | 780 | 1.00 | - |
| Corrective firing VITA VM 9 COR | 68 | 500 | 4.00 | 4.40 | 60 | 780 | 1.00 | 4.40 |

When using dental ceramics, the firing result largely depends on the individual firing procedure of the user, i.e. among other aspects on the type of furnace, the location of the temperature sensor, the firing tray as well as the size of the work piece during the firing cycles.

Our application-technical recommendations (regardless whether they have been provided orally, in writing or in the form of practical instructions) are based on numerous own experiences and tests. The user, however, should consider this information only to provide basic values. If surface, transparency and degree of gloss should not correspond to the firing result that is achieved under optimal conditions, the firing procedure must be adjusted correspondingly. The crucial factors for the firing procedure are not the firing temperature displayed by the furnace but the appearance and the surface condition of the firing object after the firing process.

VITA shade, VITA made.

VITA