

VITAVM®9 for VITABLOCS® Firing chart

	Pre-drying °C	→ min.	↗ min.	↗ °C/min	Temp. ca. °C	→ min.	VAC min.
Stains-fixation VITA AKZENT Plus	500	4.00	4.45	80	880	1.00	-
1 st individualization firing VITA VM 9	500	6.00	7.49	55	930	1.00	7.49
2 nd individualization firing VITA VM 9	500	6.00	7.38	55	920	1.00	7.38
Glaze firing VITA AKZENT Plus, VITA AKZENT Plus Glaze, VITA AKZENT Plus Glaze Spray, VITA AKZENT Plus finishing agent	500	4.00	5.15	80	920	1.00	-
Glaze firing VITA GLAZE LT Powder	500	4.00	3.30	80	780	1.00	-
Glaze firing VITA GLAZE LT Paste	500	6.00	3.30	80	780	1.00	-
Corrective firing VITA VM 9 COR	500	4.00	4.40	60	780	1.00	4.40

When using dental ceramics, the firing result largely depends on the individual firing procedure of the user, i.e. among other aspects on the type of furnace, the location of the temperature sensor, the firing tray as well as the size of the work piece during the firing cycles.

Our application-technical recommendations (regardless whether they have been provided orally, in writing or in the form of practical instructions) are based on numerous own experiences and tests. The user, however, should consider this information only to provide basic values. If surface, transparency and degree of gloss should not correspond to the firing result that is achieved under optimal conditions, the firing procedure must be adjusted correspondingly. The crucial factors for the firing procedure are not the firing temperature displayed by the furnace but the appearance and the surface condition of the firing object after the firing process.

VITA shade, VITA made.

VITA