

# VITA AKZENT® Plus

Quick-Start Working Instructions – GLAZE/GLAZE LT



CTE-independent glaze and ceramic stains  
for finishing, coloring and glazing.

VITA – perfect match.

**VITA**

## > Facts & Features

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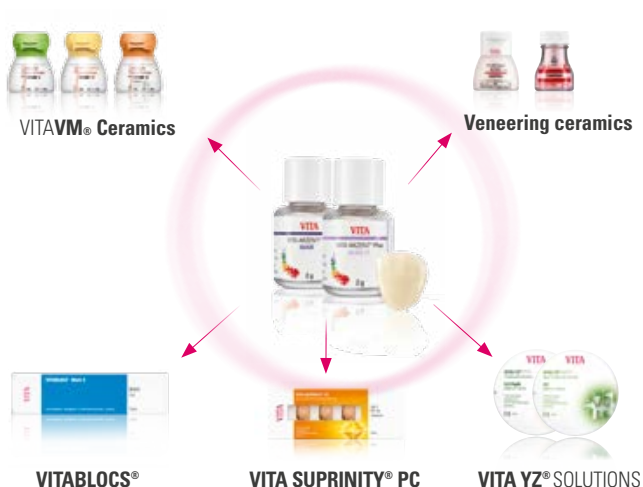
### VITA AKZENT Plus stains and glaze materials are:

- CTE-independent ceramic stains for all standard veneering ceramics, monolithic zirconia, silicate or feldspar ceramics
- for finishing, coloring and glazing
- for sealing the ceramic surface

### With VITA AKZENT Plus you will benefit from:

- simple adaptation of chroma in the corresponding shade groups
- superior processing characteristics, such as simple application
- highly esthetic results through surface staining

### SYSTEM COMPONENTS



## >1. VITA AKZENT® Plus – GLAZE/GLAZE LT

### ▶ Use of GLAZE/GLAZE LT



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### 💡 Processing information:

#### Application of GLAZE

- the powder is mixed with POWDER FLUID to obtain a creamy consistency
- Spread the glaze material across the entire restoration surface with a brush
- Place the crown to be glazed on the firing tray
- Place the restoration on the firing tray in the center of the furnace and use a suitable firing program (depending on the underlying material) for firing

### 📄 Recommended firing

	Predry. °C	min.	↗ min.	↗ °C/min.	Temp. approx. °C	min.	VAC min.	↘ °C
VITA SUPRINITY PC	400	4.00	5:00	80	800	1.00	-	-
VITABLOCS	500	4.00	5:15	80	920	1.00	-	-
VITA YZ SOLUTIONS	500	4.00	5:37	80	950	1.00	-	-
VITA VM 9	500	4.00	5:00	80	900	1.00	-	600
VITA VM 11	400	4.00	5:00	80	800	1.00	-	-
VITA VM 13	500	4.00	4:45	80	880	1.00	-	-
VITA VMK Master	500	4.00	5:15	80	920	1.00	-	-

When firing other materials, the following rule applies:

For firing temperatures ≤ 850 °C, we recommend using GLAZE LT; for > 850 °C, all glaze materials may be used.

## >2. Product portfolio

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### **EFFECT STAINS**

- highly chromatic and opaque stains
- to reproduce individual shades and to adapt the shade to the characteristics of a natural shade
- when applied thickly, they cover the underlying base shade completely

### **BODY STAINS**

- translucent finishing materials that have the effect of a thin color filter on the base material
- color changes and color shifts towards reddish, yellowish, orange, brownish or grey-greenish

### **CHROMA STAINS**

- glazing stains for modifying the chromaticity of the base material within a shade group

### **GLAZE**

- Glaze material for a brilliant, glass-like, homogeneous and dense surface after firing

### **GLAZE LT**

- LT = Low Temperature: low-melting glaze material for ceramic materials with firing temperatures below 800 °C

### **FINISHING AGENT**

- for a natural surface texture with a matte finish

### **FLUOGLAZE LT SPRAY**

- for natural fluorescence and glaze in one step

## > 3. Available shades

VITA AKZENT Plus

### EFFECT STAINS

ES01		white	ES06		russet	ES11		blue
ES02		cream	ES07		khaki	ES12		grey-blue
ES03		lemon-yellow	ES08		pink	ES13		grey
ES04		sunshine yellow	ES09		dark red	ES14		black
ES05		orange	ES10		lilac			

### BODY STAINS


BS01		yellow
BS02		yellow-brown
BS03		orange
BS04		olive-grey
BS05		grey-brown

### CHROMA STAINS

#### VITA classical A1–D4

CSA		Reddish-brownish
CSB		Reddish-yellowish
CSC		greyish
CSD		greyish-reddish

#### VITA SYSTEM 3D-MASTER

CSL		yellowish
CSM2		yellow-reddish
CSM3		yellow-red
CSR		reddish
CSIO		orange

### GLAZE

- GLAZE
- GLAZE LT
- FINISHING AGENT
- FLUOGLAZE LT

## > Hotline and support

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 **We are here to help**

### ▶ **Technical Hotline**

If you have any technical questions regarding VITA product solutions, please contact our technical consultants Mr. Ralf Mehlin and Mr. Daniel Schneider.

**Phone** +49 (0) 7761/56 22 22

**Fax** +49 (0) 7761/56 24 46

**8 am to 5 pm CET**

**e-mail [info@vita-zahnfabrik.com](mailto:info@vita-zahnfabrik.com)**

**Additional international contact information can be found at [www.vita-zahnfabrik.com/contacts](http://www.vita-zahnfabrik.com/contacts)**

### ▶ **Online support**

Questions about processing and product solutions? You can find competent answers online in the form of FAQs, videos and electronic tutorials.

More detailed information can also be found in the comprehensive VITA VMK Master Working Instructions.

**[www.vita-zahnfabrik.com](http://www.vita-zahnfabrik.com)**

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